

Garant

Indexable insert for turning DC.T 070202, for finish machining, Grade: HB7140-2

**Order data**

Order number	260351 HB7140-2
GTIN	4067263315605
Item class	21G

Technical description

Tool material	Carbide
Number of changes/inserts	2
Coating	coated
Cutting conditions	heavily interrupted
Tolerance	M
ISO code indexable insert	DCMT070202
Corner radius	0.2 mm
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	70 - 230 m/min
Chip breaker	VS

Finishing/roughing assignment	Finishing
Grade	HB7140-2
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Type of product	Indexable insert for turning